

X-37 Flight Demonstrator

Orbital Vehicle Technology Development Approach



David Jacobson
X-37 Project
NASA Marshall Space Flight Center
February 11, 2004



Phased Approach to Orbital Flight Demonstrations

X-40A Completed Seven Successful Flights in 2001



Drop Tests

Approach and Landing Test Vehicle Flies 2004



B-52 will carry ALTV up to 40,000 feet



Streamlined Ground Operations

Orbital Vehicle Flies TBD



On Orbit



EELV



Prototype Reusable Spacecraft

Benefits/Relevance

- **Automated (unmanned) flight demonstration**
- **High-payoff technology maturation and validation in real-world space and entry environments**
- **Payload capacity for science, Earth observation, and hardware validation**
- **Hands-on experience for a new generation of engineers and aerospace professionals**
- **Long-duration Orbital Vehicle (OV) and return capability to support validation of long-duration vehicle requirements (engineering specifications, natural and induced environments, hardware/technology development, etc.)**

Original Mission Success Criteria

- Flight Demonstration of an Integrated Thermal Protection System

Level 1 Requirement: Shall provide maturation and validation of TPS within the confines of the X-37 reentry heating environments.

- Leading Edge >2950 °F
- Acreage TPS at 2400 °F
- High-temp gap fillers and seals to support Leading Edge (2950 °F) and Acreage TPS (2400 °F)
- Durability/Re-Usability of TPS better than existing Shuttle - TPS Components are 10X more durable than current tile in windward high temperature environments. New TPS enables adverse weather flight conditions.

- Automated Reentry and Landing

Level 1 Requirement: Shall provide validation of automated approach and landing technologies.

- Fault-tolerant operations: single-fault tolerant
- Cross-wind landing capability: 17 knots
- Calculated air data system accuracy:
Angle of Attack (AOA) accuracy <1 degree,
dynamic pressure >5%,
and air speed >2%
- Landing speed capability: >200 knots

- Lightweight System

Level 1 Requirement: The OV landing weight shall not exceed 7500 lb including payload and residual propellants.

- Li-Ion batteries – Charge
- Mean Time Between Failure (MTBF) >100,000 Hrs
- Gr/BMI Structure
- Thin Hot Aero Surfaces
- Lightweight Landing Gear

- On-Orbit Stay Time up to 270 Days

Level 1 Requirement: Shall be capable of performing on-orbit missions with durations ranging from 2 – 270 days without on-orbit servicing.

- Minimum on-orbit stay: 2 days
- Maximum on-orbit stay: 270 days

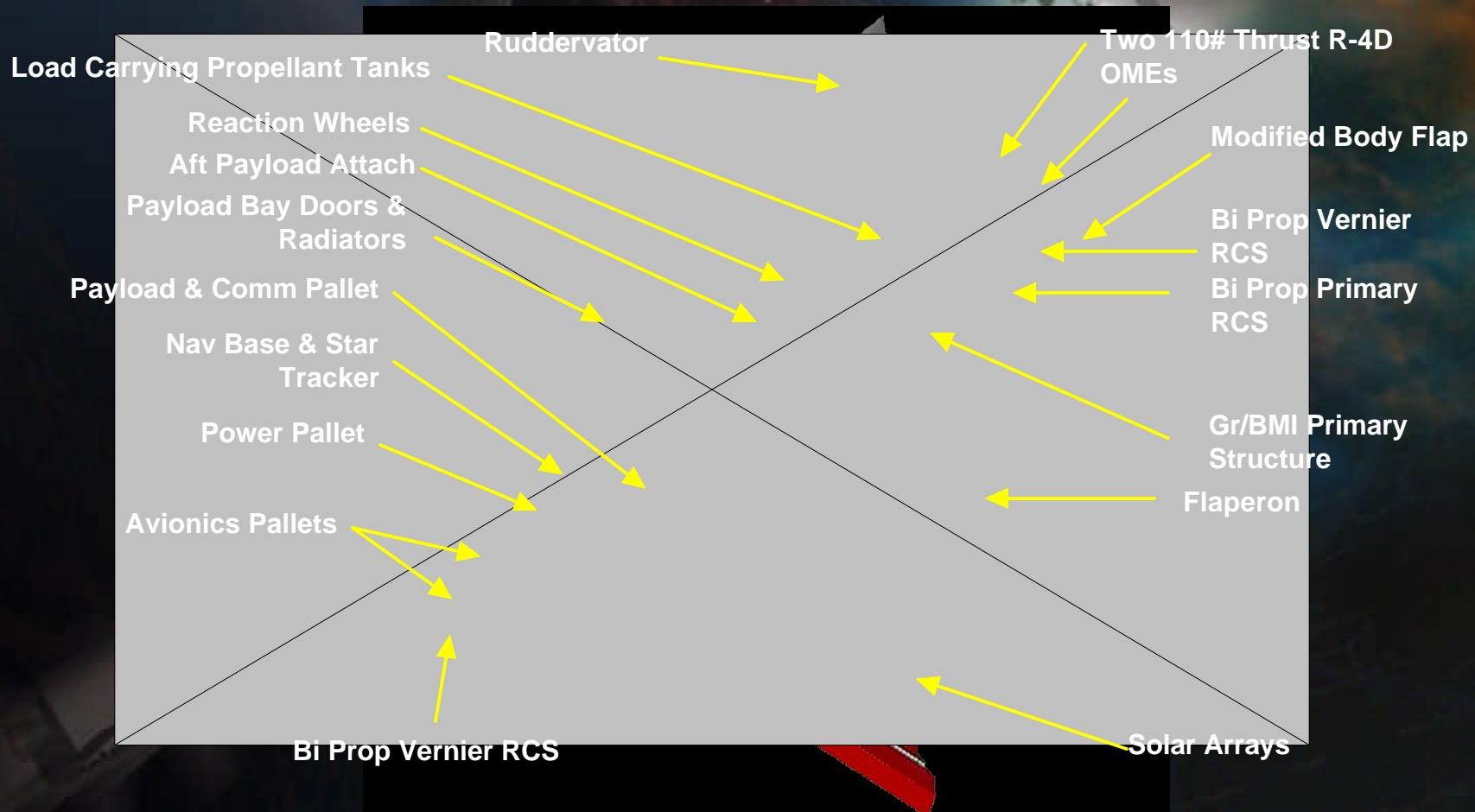
- Demonstration of Low-Cost Operations/Turnaround Capability

Level 1 Requirement: Shall be capable of performing 10 missions within 10 years with minimal subsystem maintenance and/or refurbishment or replacement

- Low-cost operations: Small crew
Flight Operations Control Center:
<11 personnel (ALTV FOCC)
- Post-flight Turnaround: 90 days



OV Configuration



Much of X-37 OV will have Heritage Design from Approach & Landing Test Vehicle (ALTV), Cooperative Agreement, & IRAD performed by the Boeing Company



ALTV & OV Technologies Assessment

Flight Sciences

T-22 High Enthalpy Flight Profile
T-39 Advanced Aero and Aerothermal Analysis

Avionics/Software/Power

T-12 Modular Open Architecture Avionics
T-19 Fault Tolerant Autonomous Ops
T-28 Small Crew FOCC
AFT-1 Solar Arrays
T-35 High-Energy/Density Batteries
T-36 Electrical Actuation for Aerosurfaces
T-37 Power Management and Distribution
T-38 Open Architecture Software

Ground/Flight Operations

T-21 Rapid TPS Waterproofing (Spray Coating)

Structures

T-6 High-Temp Gr/BMI Sandwich Structure
T-8 Thin, Hot Aerosurfaces
T-32 High Temp Gr/PETI-5 Structures

GN&C

T-13 Calculated Air Data System (CADS)
T-17 Windward Adaptive Guidance
T-26 Rapid Mission Data Loading
T-29 Crosswind Landing for Small RSVs

Propulsion

T-2 RCS

Mechanical Systems

T-10 Lightweight Landing Gear
T-31 Phase Change Brakes

Thermal Systems

T-3 High-Temp Windward TPS
T-4 High-Temp Upper/Side TPS
T-7 High-Temp Aerothermal Pressure /Seals
T-9 Loop Heat Pipe TCS
T-40 Durable, Low Conductivity/Density Tile
T-41 Durable Acreage Leeward Quilted Blankets
T-42 Durable Acreage Leeward Felted Blankets
T-43 Metallic TPS Experiment Panel
T-44 DurAFRSI TPS Experiment Panel
T-45 Failsafe Screening Surface TPS Test Panels
T-46 Ames Wing Leading Edge Tile

Technologies Key:

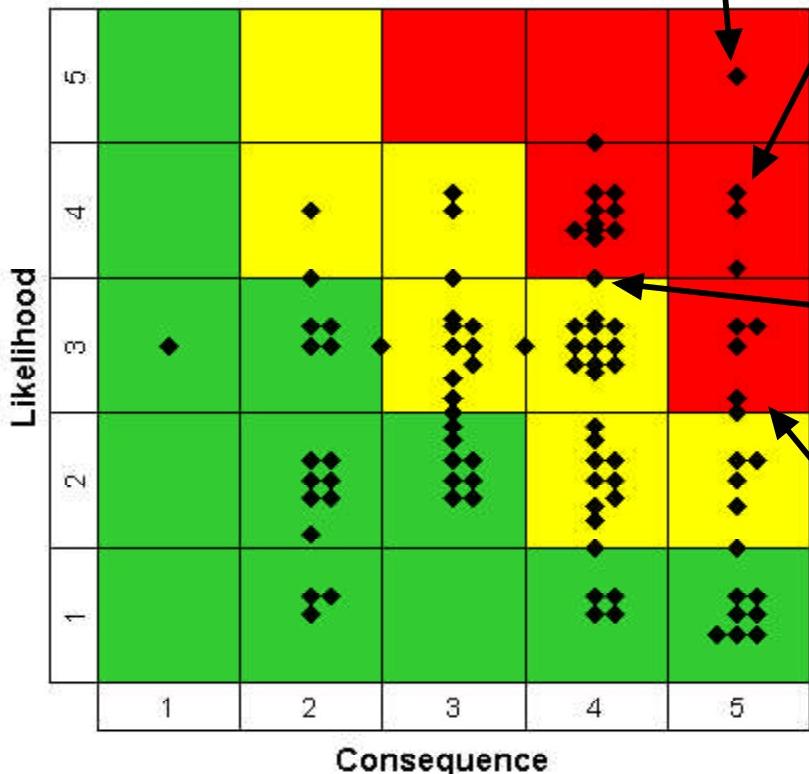
ALTV & OV
OV only



OV Risks Identified & Managed

164 ALTV – Success-Oriented Flight Test Schedule 341 X-37 OV Long-Lead Propulsion Items

Open Risks for X-37 Program (sub-levels=all)



- 356 Increase in Payload power
 - 344 Long Lead Procurement
 - 300 Wing Leading-Edge TPS Capability

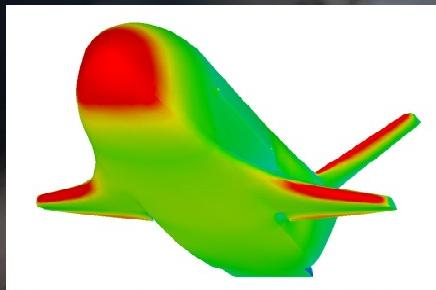
- 365 SIGI Performance Untested for Re-Entry
 - 362 Stability – Time to Double (TTD)
 - 357 Next Generation photo voltaic cells
 - 346 High Voltage Battery Recharge**
 - 364 Modal Test Data Validity
 - 303 Hot Structure Control Surface Performance**
 - 358 ALTV Supplier Follow-on Support
 - 187 Short ALTV Integration Schedule
 - 287 OV Hypersonic Aero Uncertainties
 - 350 High Voltage Battery Cell Divergence**

- 288 OV Aeroheating Damage to Critical Components
 - 347 Battery Qualification Risk
 - 268 Micro-Meteoroid/Orbital Debris Assessment
 - 340 X-37 OV Propulsion Verification Approach



OV Key Technical Issues

- Critical technology development through qualification
 - Thermal Protection Systems
 - Hot Structures
 - Lithium-Ion Batteries
 - Other Activities
 - Aeroheating & Aerodynamics Database development



Thermal Protection System (TPS) Description/Goals

- TPS developed to withstand reentry environments:
 - Surface temperatures as high as 2950 °F for up to 10 minutes during peak heating
- Effort focuses on Wing Leading Edge (WLE) material reproducibility and system qualification
- Arc Jet test testing includes Nose Cap and Flaperon Seal elements.
 - Includes High-temperature gap fillers
- WLE TPS system is the TUFROC system being developed by NASA Ames Research Center
 - BRI-20 Substrate
 - ROCCI Top Cap
 - HETC Coating



Wing Leading Edge TPS Accomplishments/Future Work

Completed

- NASA Ames tested WLE materials 2003
- Down selected to TUFROC material 2003

Future Work

- BRI-20 process qualification
- HETC on BRI-20 process reproducibility at NASA Ames
- Nose cap arc jet testing at Ames
- 10x10x6 inch BRI-20 arc jet test article production
- WLE Swept configuration arc jet test at NASA Ames
- ROCCI process reproducibility at NASA Ames
- HETC on ROCCI process reproducibility at NASA Ames
- Process reproducibility of TUFROC System
- WLE component part certification and arc jet test
- WLE TPS qualification and certification complete



Hot Structures Description/Goals

- The objective is to qualify high-temperature, high performance Hot Structure Control Surfaces that are lightweight and meet stringent performance requirements in a Shuttle-type environment with peak temperatures of approximately 2800 °F
- Hot Structures Components include Control Surface (Flaperon and Rudervator) joints/spindle and hinge-pin interfaces
- To reduce technical and schedule risk to the project, both C/C and C/SiC will be developed, tested, and fabricated in parallel
- Dual-path development is being pursued through initial sub-component testing, downselect, and performance of qualification unit testing of selected material system for one mission cycle



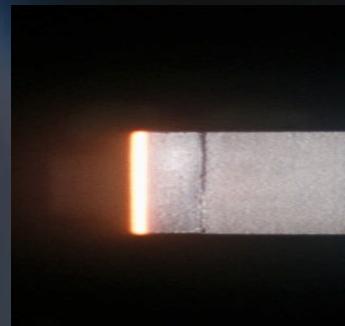
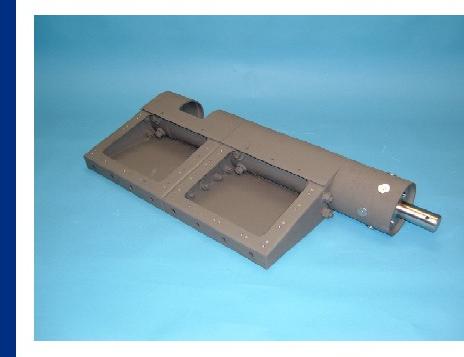
Hot Structures Accomplishments/Future Work

Completed

- Hot Structures PDR - Jan 2004

Future Work

- Ruddervator subcomponent delivery
- Hot Structures CDR
- Flaperon sub-component delivery
- Qual unit fabrication
- Ruddervator sub-component testing
- Flaperon sub-component testing
- Flaperon/Ruddervator EDU fabrication/inspection
- Flaperon/Ruddervator Qual unit fabrication
- Flaperon/Ruddervator Qual Unit testing



Li-Ion Batteries Description/Goals

- Provide space qualified Lithium-Ion High- and Low- Voltage Battery Qualification Units. Including cell charge equalization electronics at the battery level
- 50% Weight Savings
- 50% Volume Savings
- Greater Safety Margins
- Better Depth of Discharge Performance



Lithium-Ion Batteries

Accomplishments/Future Needs

Completed

- Low Voltage Cells (Phase 1) Dec, 12, 2003
- PDR Kickoff Meeting January 29, 2004

Future Needs

- Battery Spec and ICD complete
- High voltage Cell material procurement
- Special Test Equipment complete and delivered to Yardney
- Battery CDR
- 270 day cell life cycle testing
- Qual units built and ready for qualification testing
- Environmental Qual testing
- Full Qual complete
- Complete 270 day cell life cycle testing

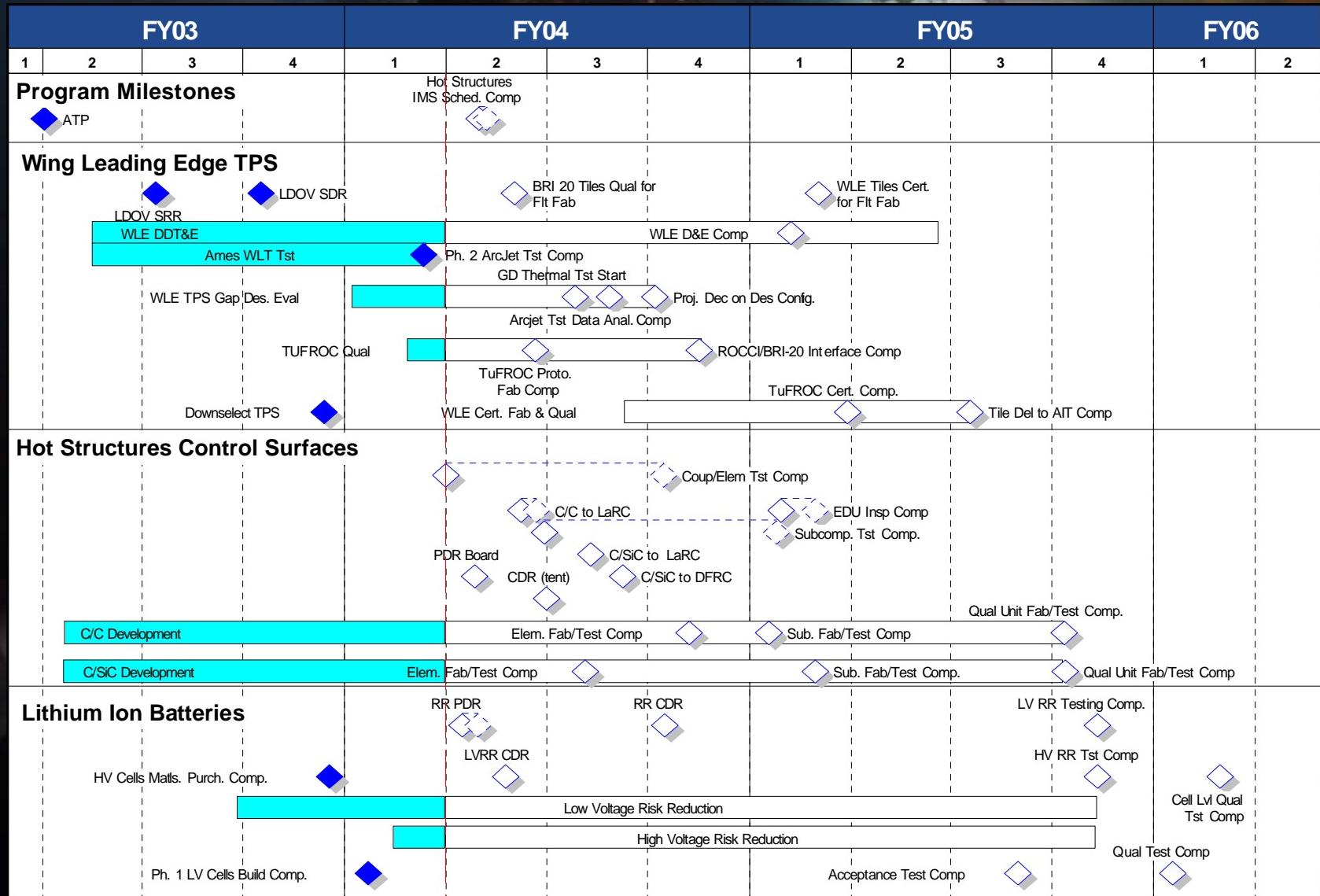
Other Activities

Aerothermal/Aerodynamic Database Development

- The wing leading edge size and expected high temperature requires new TPS material
- Computational Fluid Dynamic (CFD) analysis established a 25% uncertainty level
 - TPS material capability
 - Analytical methodologies
 - Operational methods to meet requirements (trajectory shaping, etc.)
- Provide an independent assessment of aero thermal database for high altitude and high Mach numbers
- Establish reentry aerodynamic heating database for the OV using current Outer Mold Line (OML) design
- Perform CFD analysis to support aerodynamic database



OV Technologies Draft Schedule



Summary

- Orbital Vehicle design & development complete to PDR; on hold pending funding/policy decisions
- OV High-Priority Technologies development is in progress



X-37 Flight Demonstrator

Technology Leadership for Space Transportation



For More Information

Dave.Jacobson@nasa.gov

WWW.OSPNews.com

WWW.NASA.gov

